



PANDSER ADHESIVES & SEALANTS CONSUMPTION

GENERAL INFORMATION

When processing Pandser products with an adhesive or sealant, we always refer to the available processing instructions, TDS and SDS for the specific product. To make it easy for you, we have created an overview of the consumption per Pandser product.

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ADHESIVES & SEALANTS CONSUMPTION

Item number	Description	Consumption per package
WKFEP400-1050	Pandser Spraybond XF 750 ml	approx. 6 to 8 m ² single-sided & approx. 4 m ² double-sided application/bonding (1)
WKFEP400-1055	Pandser Spraybond XF 22 L	approx. 200 m ² single-sided & approx. 100 m ² double-sided application/bonding (1)
WKFEP400-1065	Pandser PU Bond 5 kg	approx. 25 m ²
WKFEP400-1070	Pandser Bonding adhesive 1 L	approx. 2,5 m ²
WKFEP400-1071	Pandser Bonding adhesive 5 L	approx. 12,5 m ²
WKFEP400-1075	Pandser Primer water based 1 L	approx. 10 to 15 m ²
WKFEP400-1080	Pandser Adhesive & Sealant 290 ml	approx. 6 - 7 linear meters

(1) For roofs exceeding 4 metres in height and/or projects larger than 40 m², the adhesive must be applied to both bonding surfaces. In other words, both the substrate and the Pandser EPDM membrane must be sprayed with Pandser Spraybond XF (see the application instructions).

ADHESIVES & SEALANTS PROCESSING TIMES

Item number	Description	Flash-off period	Open time
WKFEP400-1050	Pandser Spraybond XF 750 ml	2 minutes	240 minutes
WKFEP400-1055	Pandser Spraybond XF 22 L	2 minutes	240 minutes
WKFEP400-1065	Pandser PU Bond 5 kg	none	30 minutes
WKFEP400-1070	Pandser Bonding adhesive 1 L	10 minutes	60 minutes
WKFEP400-1071	Pandser Bonding adhesive 5 L	10 minutes	60 minutes
WKFEP400-1075	Pandser Primer water based 1 L	60 minutes	None
WKFEP400-1080	Pandser Adhesive & Sealant 290 ml	None	20 minutes

EXPLANATION

The flash-off time is the period that must elapse before the applied adhesive can be bonded. The open time is the maximum period during which bonding must be completed. If the open time is exceeded, please refer to the Technical Data Sheet (TDS).

DISCLAIMER: The application and use of Premiumfol adhesives and sealants must be carried out in accordance with the applicable Application Instructions and Premiumfol guidelines. Incorrect application or use outside the recommended conditions may result in reduced product performance. The installer is responsible for the correct application of the products. Premiumfol accepts no liability for damage or defects resulting from incorrect installation, unsuitable substrates or use outside the scope described in the technical documentation. Please refer to the Safety Data Sheet (SDS) and Technical Data Sheet (TDS). If in doubt or for special applications, contact your supplier before installation.