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# PANDSER ADHESIVES & SEALANTS

## GENERAL INFORMATION

When processing Pandser products with an adhesive or sealant, we always refer to the available processing instructions, TDS and SDS for the specific product. To make it easy for you, we have created an overview of the consumption per Pandser product.

Visit our website for technical information: [www.berdal.com/downloads](http://www.berdal.com/downloads)

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## ADHESIVES & SEALANTS CONSUMPTION

Item number	Description	Consumption per package
WKFE400-1050	Pandser Spraybond XF 750 ml	approx. 6 to 8 m <sup>2</sup> single-sided & approx. 4 m <sup>2</sup> double-sided application/bonding
WKFE400-1055	Pandser Spraybond XF 22 L	approx. 200 m <sup>2</sup> single-sided & approx. 100 m <sup>2</sup> double-sided application/bonding
WKFE400-1065	Pandser PU Bond 5 kg	approx. 25 m <sup>2</sup>
WKFE400-1070	Pandser Bonding adhesive 1 L	approx. 2,5 m <sup>2</sup>
WKFE400-1071	Pandser Bonding adhesive 5 L	approx. 12,5 m <sup>2</sup>
WKFE400-1075	Pandser Primer water based 1 L	approx. 10 to 15 m <sup>2</sup>
WKFE400-1080	Pandser Adhesive & Sealant 290 ml	approx. 6 to 7 m <sup>1</sup>

## ADHESIVES & SEALANTS PROCESSING TIMES

Item number	Description	Evaporation time	Open time
WKFE400-1050	Pandser Spraybond XF 750 ml	2 minutes	240 minutes
WKFE400-1055	Pandser Spraybond XF 22 L	2 minutes	240 minutes
WKFE400-1065	Pandser PU Bond 5 kg	none	30 minutes
WKFE400-1070	Pandser Bonding adhesive 1 L	10 minutes	60 minutes
WKFE400-1071	Pandser Bonding adhesive 5 L	10 minutes	60 minutes
WKFE400-1075	Pandser Primer water based 1 L	60 minutes	none
WKFE400-1080	Pandser Adhesive & Sealant 290 ml	none	20 minutes

## EXPLANATION

The evaporation time is a term that refers to the time you must wait before you can start processing the product to be applied. The open time, on the other hand, refers to the time you must be ready with the processing. If you exceed the open time, please consult the T.D.S.

### DISCLAIMER

The processing and application of Pandser adhesives & sealants must be carried out in accordance with the applicable processing guidelines and Pandser's instructions. Incorrect application or use outside the recommended conditions may result in reduced product performance. The responsibility for correct application lies with the processor. Pandser accepts no liability for damage or defects resulting from incorrect installation, unsuitable substrates or use outside the scope of application as described in the technical documentation. Please consult the S.D.S. or T.D.S. for this. If in doubt or for special applications, we recommend contacting your supplier in advance. r het S.D.S. of T.D.S. If in doubt or for special applications, we recommend contacting your supplier in advance.